

2288

HSSE-PM DIN 371

M
DIN 13

Form.
C



Tol.
6HX



2,5XD



HL

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
●	●	●	●	●	●	●	●	○	●	●	●	●	●	●			
20-50	20-50	20-50	20-50	5-25	5-25	10-50	10-50	5-15	10-50	10-50	10-50	10-50	1-8	1-8			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



MICRO FINISH
 THREADING TECHNOLOGY

Ø	P	L	l	mm	d	mm
M5,0	0,80	70	8	4,90	6,0	
M6,0	1,00	80	10	4,90	6,0	

Ø	P	L	l	mm	d	mm
M8,0	1,25	90	13	6,20	8,0	
M10,0	1,50	100	15	8,00	10,0	